PHO4 COMFORT XLT™

OPTIONAL GRAB BAR MOUNTING INSTRUCTIONS





GENERAL OVERVIEW

Thank you for purchasing the optional grab bar kit for the Comfort XLT unit. The redesign of the Comfort XL unit to incorporate a larger tank with flushing capabilites does not require internal grab bars. Please read through these instructions prior to installing the grab bars. If your unit has the optional urinal installed, the left side grab bar will not be used. If your unit has the optional sink (required for the fresh flush option), you will be installing the shorter PH04-0020 grab bars on the rear and right side wall.

All references to left and right will be from viewing the unit from the front.

FULL SIZE SCALE FASTENERS

PHO4 GRAB BAR





TOOLS REQUIRED







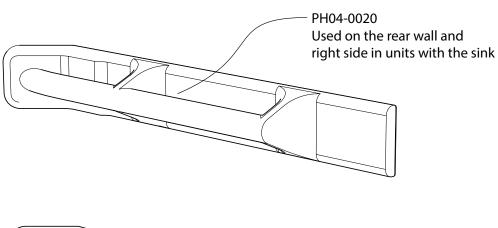
Drill with 13/64" Drill Bit

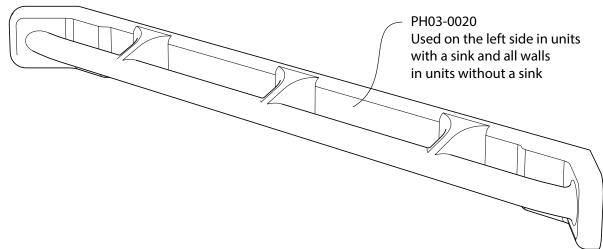


Rivet Gun w/ 3/16" nose piece



Marker





Page 2 of 4 October 2023

PHO4 GRAB BAR

INSTALLATION INSTRUCTIONS

Step 1. Grab Bar Mounting Locations

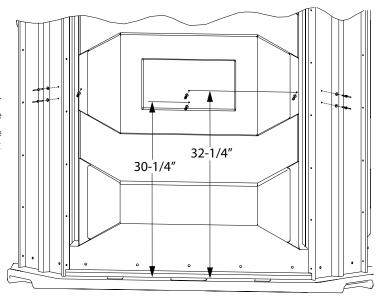
To mark the holes to mount the left side grab bar (if no urinal is installed), use the diagram to the right as a reference, and mark the mounting hole locations as shown. There are a total of 8 hole locations for each grab bar. Five (5) of the holes are located at a height of 32-1/4" from the top of the base surround, and three (3) holes at a height of 30-1/4". The hole locations on the corner panels are located halfway between the center rib and the corner/side connection.

For units without a sink installed: Repeat this for the rear and left panel grab bars.

For units with a sink: For the rear panel, make marks in the same locations, eliminating the 3 locations in the right rear (when viewing the unit from the front). For the left side panel, make marks

in the same locations, eliminating the 3 spots in the right rear

Using a drill with a 13/64" drill bit, drill holes in the locations just marked.

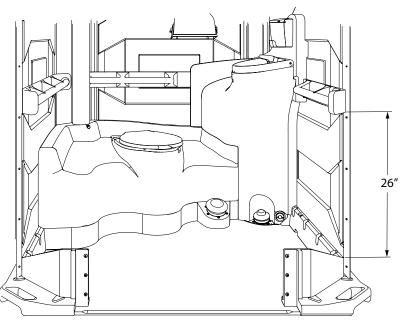


Step 2. Grab Bar Installation

On the inside of the right side panel, measure and position the bottom of the grab bar at 26" up from the top of the base surround. If installing the grab bars with the sink, simply insert the straight end of the grab bar into the corresponding slot of the sink surround and level the grab bar. With one person holding the grab bar in place on the inside of the unit, have another person drill 13/64" diameter holes through the holes drilled in the previous step.

Be sure to drill through only one wall of the grab bar.

Place PC-000106 Back-Up Washers on PC-000105 rivets, and rivet the grab bar in place. Repeat this step for the rear and left panel grab bars.



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